

## **WE SOLVE ODOR!**

Take Back Control Of Odors At Your Facility
Increase Plant Capacity / Reduce Operating Costs



INDUSTRIAL WASTEWATER TREATMENT





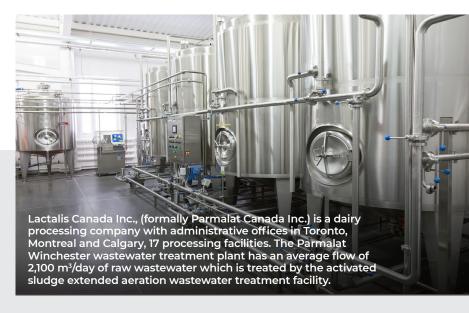


Parmalat Winchester Wastewater Treatment Plant

# The Challenge/Problem

Parmalat Winchester wastewater treatment facility was faced with increasing operational upsets, odor issues, and sludge management challenges.

- A significant number of odor complaints were being received from offsite neighbors of the facility
- Odor mitigation methods such as the addition of lime and calcium sulphate were proving to be inadequate and were negatively impacting biological treatment
- Increased dairy product production was resulting in high organic loads leading to WWTP overload and plant upsets



## SciCorp Treatment Plan and Execution

SciCorp engineers partnered with Parmalat plant operators to evaluate their system data, set measurable benchmarks, and develop a treatment approach that involved the following:



Implementation of continuous dose of BIOLOGIC™ SR2 to influent organic load set to daily flow rate



Annual spring application of shock dose of BIOLOGIC™ SR2 for sludge storage cells to eliminate odors

#### Success

Shortly after implementing treatment, Parmalat engineers reported a very significant reduction in odor complaints caused by the sludge storage cells and the return activated sludge.

#### Long-term benefits included:



Reduction in odors from sludge in sludge storage cells



Elimination of odors from return activated sludge

### **Problems Avoided**

By working with SciCorp, the plant operators were able to help the facility avoid:

- Regulatory enforcement associated with odor complaints and effluent discharge concentrations
- Damage to the company brand in the community

